

I. INSTALLATION

A. Unplug butt router

Unplug butt router from box on the router carriage.

B. Remove aluminum box and pivot stop and slide rods from pivot bar

C. Remove flat head bolts

Remove four (4) flat head bolts that hold pivot blocks in place. Pull pivot bar and blocks from aluminum carriage angle.

D. Assemble pivot block assemblies

Assemble new pivot block assemblies and pivot bar. Replace on carriage angle (see line drawing below).

OPERATIONAL INSTRUCTIONS



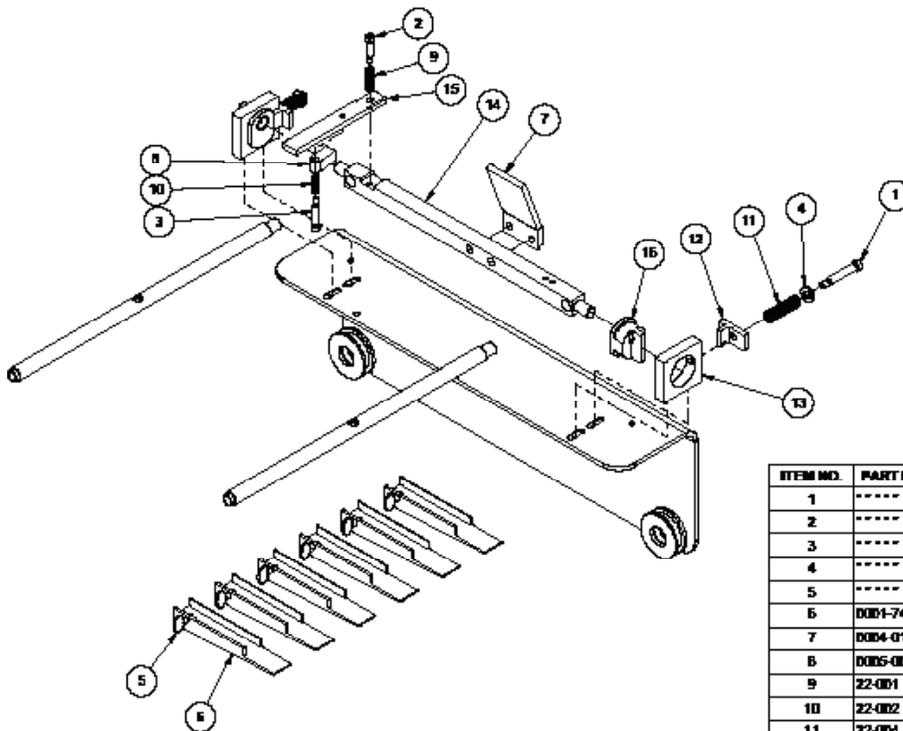
2. OPERATION

A. Push pivot locks back and turn 90 degrees (one at a time)

B. Changing height

To change height, both pivoting bushings MUST be turned at the same time and in the same direction – otherwise binding will occur.

C. Return pivot locks to flats on pivoting bushing



DOUBLE BEVEL BUTT ROUTER KIT

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	-----	5/16 x 1-1/2" Shoulder Bolt	2
2	-----	1/4 x 3/4" Shoulder Bolt	1
3	-----	1/4 x 1" Shoulder Bolt	1
4	-----	5/16" Flat Washer	2
5	-----	1/4-20 x 1/2" Thumbnut	6
6	004-741	Jamb Riser Wedge	6
7	004-010	Built Router Pivot Stop	1
8	005-006	Stop Tab	1
9	22-001	Lane #1 Compression Spring	1
10	22-002	LANE #3 SPRING	1
11	22-004	Lane Spring #13	2
12	6603-001	Pivot Lock	2
13	6603-004	Pivot Block	2
14	6603-005	Pivot Bar	1
15	6603-010	BE Alignment Slip Catch	1
16	6603-100	Pivot Bushing	2

AS A REMINDER:

IMPORTANT SAFETY INSTRUCTIONS

WARNING: When using electric tools, basic precautions should be followed to reduce the risk of fire, electric shock and personal injury.

READ & FOLLOW ALL INSTRUCTIONS: This tool was designed for specific applications. Norfield Industries strongly recommends that this tool NOT be modified and/or used for applications other than those for which it was designed.

If you have any questions about additional applications or uses, DO NOT attempt those uses or modifications until you have been advised by a qualified Norfield Representative. Any and all modifications to or misuses of the tool will void all warranties.

A. Avoid dangerous environments

Do not expose equipment to rain or use in damp conditions.

Do not use tool in presence of flammable liquids or gases.

B. Dress properly

Do not wear loose clothing or jewelry. Loose clothing, drawstrings and jewelry can be caught in moving parts. Wear protective hair covering to contain long hair.

C. ALWAYS use safety glasses

D. Maintain machine tools properly

Keep cutters sharp and clean for better and safer performance.

Always use correct-size cutters.

Inspect all electrical cords periodically and replace if damaged.

E. Disconnect electrical supply cord

Always disconnect cord before servicing, cleaning, changing cutters or adding accessories.

F. Stay alert

Watch what you are doing. Use common sense. Do not operate equipment when you are tired or under the influence of medication, alcohol or drugs.

SAVE THESE INSTRUCTIONS