

Norfield



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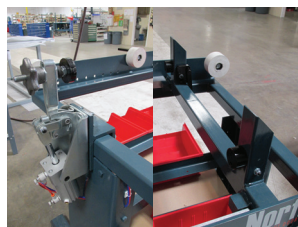
TIME FOLD SERIES EXTERIOR DOOR ASSEMBLY SYSTEM 1-800-824-6242



MINIMIZES MATERIAL HANDLING AND EXPEDITES PRODUCTION OF SINGLE PREHUNG EXTERIOR DOOR UNITS



Pneumatic Lite Insertion Platform speeds installation by raising lite frame and glass into cutout.

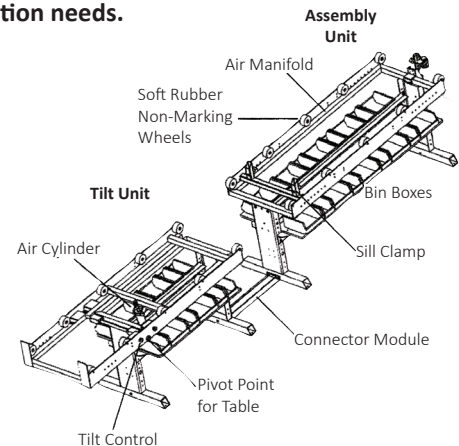


Head and Sill clamp holds door unit together so workers' hands are free to drive fasteners.



Tilt Master module stands up heavy finished units for easy offloading, minimizing chance for injury or product damage.

Customize a Time Fold system that suits your production needs.



process	specs	options	configurations
	<p>Door width 2'6" to 3'0"</p> <p>Door height 6'6" to 8'0"</p> <p>Pneumatic 8-10 CFM @ 90 psi</p> <p>Floor space req. (min.) 7.5' x 2.5'</p> <p>Approx. shipping wt. 650 lbs.</p> <p>Height 40"</p>	<p>Assembly Master and Tilt Master :</p> <ul style="list-style-type: none"> Jamb supports (set of 4) Head/sill clamp module Air hose assemblies Connector brackets <p>Assembly Master Options:</p> <ul style="list-style-type: none"> Hardware trays hold hinges, screws, etc., for easy access (set of 2) Lite insertion module includes a padded table that easily lifts the light into the door cutout for assembly 	<p>TFS-2 Assembly Master – insert lite kit, attach hinges to door & jamb, assemble door frame Tilt Master – attach brickmould, tilt door to vertical for offloading to cart</p> <p>TFS-3 Assembly Master #1 – insert lite kit Assembly Master #2 – attach hinges to door & jamb, assemble door frame Tilt Master – attach brickmould, tilt door to vertical for offloading to cart</p> <p>TFS-4 Assembly Master #1 – insert lite kit Assembly Master #2 – attach hinges to door & jamb Assembly Master #3- assemble door frame Tilt Master – attach brickmould, tilt door to vertical for offloading to cart</p> <p>TFS-5 Tilt Master – tilt door slab onto line Assembly Master #1 – insert lite kit Assembly Master #2 – attach hinges to door & jamb Assembly Master #3- assemble door frame Tilt Master – attach brickmould, tilt door to vertical for offloading to cart</p>