

# Norfield



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1-800-824-6242

## SIGNATURE SERIES MAGNUM DOOR MACHINE

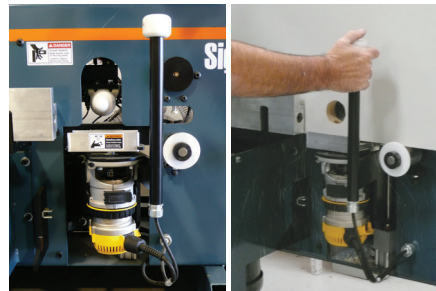
FAST, PRECISE DOOR & JAMB MACHINING FOR RESIDENTIAL, ARCHITECTURAL, & COMMERCIAL DOORS

30-SECOND CHANGE-OVERS BETWEEN STANDARD DOOR HEIGHTS UP TO 9-0

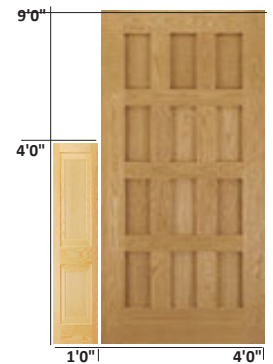
VARIABLE HINGE & LOCK LOCATION ADJUSTABILITY; RAISED MOULDING CAPABLE



Mortise 3 or 4 hinge pockets in about 30 seconds; quick change-over for hinge sizes; routs 1/4" and/or 5/8" radius corners



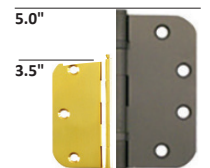
Built-in faceplate router is manual, fast, and self-aligning. No adjustment for varying door thicknesses.



Optional heavy duty power-fed sizer/beveller processes doors up to 2-1/4". Feed rate is adjustable and sands ease sharp corners created by the cutterhead




Optional mull post router carriage accommodates thicker exterior jambs and T-shaped mullions



Throughput rate

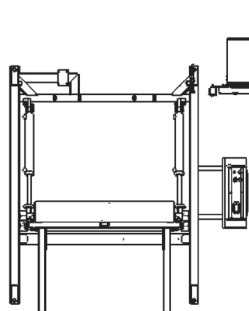
w/screwfeeder  
**30**  
doors/hour

w/o screwfeeder  
**20-25**  
doors/hour

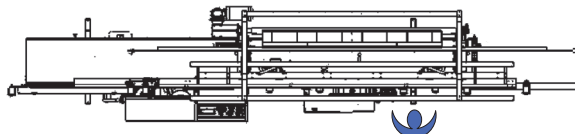
process	product	specs	features	options
	<p><b>Signature Series Magnum Door Machine</b></p> <p>Most versatile machine on the market</p> <p>Fast, easy production of residential prehangs</p> <p>Custom doors</p> <p>Specials and replacement doors</p> <p>Hi-end architectural and commercial doors</p>	<p>Door Width 1'0" to 4'0"* *Hinge mortise only for door widths 1'0" to 1'6"</p> <p>Door Height 4'0" to 9'0"</p> <p>Door Thickness 1-3/8" to 2-1/4"</p> <p>Jamb Width 2-1/2" to 10-1/2"</p> <p>Jamb Thickness 1/2" to 1-5/8"</p> <p>Hinge Size 3-1/2" to 5"</p> <p>Hinge Radius 1/4" and 5/8"</p> <p>Lock Backsets 2-3/8" to 5"</p> <p>Faceplate Routing up to 1-1/4" x 2-3/4"</p> <p>Infeed Height 16" to 20"</p> <p>Outfeed Height 16" to 20"</p> <p>Approx. Shipping Wt. 3,500 lbs.</p> <p>Floor Space 5'W x 18'L</p> <p>Electrical 208/230 VAC 3PH 60HZ 60AMP (Must have neutral and ground)</p> <p>Air 2.2 CFM @ 90 PSI 8.5 CFM @ 90 PSI for manual screwdriver &amp; pre-drill 10 CFM @ 90 PSI for auto screwfeed &amp; pre-drill</p>	<ul style="list-style-type: none"> <li>• Machine doors from 4' to 9' tall and from 1' to 4' wide</li> <li>• Raised moulding compatible</li> <li>• Standard equipment includes two index bars: one for doors up to 8-0 and one for doors up to 9-0</li> <li>• Partial lock boring for door pulls</li> <li>• Thumb switch controlled pneumatic jamb thickness adjustment</li> <li>• Insert cutters for low cost cutting blade replacement</li> <li>• Self-centering butt router for easy hinge mortising</li> <li>• 3.5° beveler/sizer</li> <li>• 3.5° hinge mortising</li> <li>• Self-centering face plate mortising</li> <li>• Auto-start and power lift on faceplate router for ease of routing</li> <li>• Infinite door width adjustment</li> <li>• Power feed wheel bypass</li> <li>• Two year part warranty</li> </ul>	<ul style="list-style-type: none"> <li>• 2nd butt router with tram rail extension for easy switch between 1/4" and 5/8" radius</li> <li>• Scaled index bar</li> <li>• Spare parts package</li> <li>• Air inline screwdriver kit for quick hinge application</li> <li>• Air inline pre-drill kit for easier hinge application on hardwood doors</li> <li>• Vacuum for dust collection</li> <li>• Auto Screw Feeder</li> <li>• 9' index bar</li> <li>• 8' index bar</li> <li>• Sizer/Beveller</li> <li>• Extended part warranty</li> <li>• Extended hinge router for mull post prep</li> </ul>

### CONVERT YOUR MAGNUM INTO A HIGH PRODUCTION SYSTEM

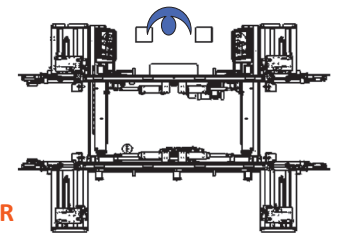
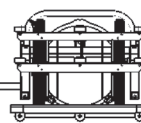
MAGNUM LOADER



SIGNATURE SERIES MAGNUM



MAGNUM UNLOADER



540 ASSEMBLY CENTER

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