17-674 540AC Valve Cover Kit

Description:

This kit includes component and instructions to install a plate to cover the manual override on MAC solenoid valves. These can be used on the 540 Assembly Center to prevent accidental firing of corner nailers resulting from pressing the manual override on the firing valves.

Contents of Kit:

- 4 8820-043 Cover Plate
- 10 12-1921 3mm Spacers
- 10 Socket Head Cap Screw 3mm x 35mm

Instructions:

1. De-Energize Machine
    - Turn Off machine from Disconnect
    - Lock-Out, Tag-Out machine

2. Install covers
    - Remove one screw from top of the valve.
        i. Valve is spring loaded and has small components that can fall out if disassembled. We recommend not removing both screw at the same time.
    - Replace the removed screw with a Socket Head Cap Screw, Spacer and Cover plate. As shown below. Lightly tighten screw enough to prevent the valve from separating but allowing the cover plat to spin.
    - Remove the second screw and replace with Socket Head Cap Screw, Spacer and Cover plate.
    - Tighten both screws to secure the valve solenoid.
    - Repeat for all corner staplers.